

Polypropylene Random Copolymer for Cast Film

Description

RD208CF is a resin without slip and antiblock additives and without Ca-Stearate. It is suitable for the manufacturing of unoriented film on chill roll process.

RD208CF is characterised by:

- High gloss and low haze
- Good impact resistance
- High softness
- Easy processing, high output
- Excellent heat sealing properties

Applications

RD208CF is suitable for various applications including:

- Food packaging
- High quality stationery
- Lamination film
- Textile packaging
- Sealing layer in coex-structures

Physical Properties

		Typical Value*	Unit	Test Method	
Density		900-910	kg/m³	ISO 1183	
Melt Flow Rate	(230°C/2.16 kg)	8	g/10 min	ISO 1133	
Melting Temperature	(DSC)	138-142	°C	ISO 3146	
Flexural Modulus		650	MPa	ISO 178**	
Vicat Softening Temperature	A(10 N)	122	°C	ISO 306**	

^{*} Data should not be used for specific work.



^{**} Properties measured on injection moulded specimens, conditioned at 23°C and 50% relative humidity



Film Properties**

		Typical Value*	Unit	Test Method
Tensile Strength	MD	30-50	MPa	ISO 527-3
Tensile Strength	TD	25-45	MPa	ISO 527-3
Tensile Strain at Break	MD/TD	550-750	%	ISO 527-3
Tensile Modulus	MD/TD	350-450	MPa	ISO 527-3
Coefficient of Friction	(Film/Film)	>0.5	-	ISO 8295
Gloss	(20°)	>120	%	ASTM D2457
Haze		<1.8	%	ASTM D1003
Dynatest, Damaging Force		~1180	N/mm	ISO 7765-2
Dynatest, Penetration Energy		~23	J/mm	ISO 7765-2

^{*} Data should not be used for specification work.

Storage and Handling

RD208CF should be stored in dry conditions at temperatures below 50°C and protected from UV-light.

Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

RD208CF is not classified as a dangerous preparation.

Dust and fines from the product carry a risk of dust explosion. All equipment should be properly earthed. Inhalation of dust should be avoided as it may cause irritation of the respiratory system. Small amounts of fumes are generated during processing of the product. Proper ventilation is therefore required.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

A Safety Data Sheet is available on request. Please contact your Borealis representative for more details on various aspects of safety, recovery and disposal of the product.



^{**} Specific film values evaluated on chill roll films, produced with Borealis internal standard conditions with a thickness of 50 µm. When compared to films which were produced under other conditions. It should be taken into account that the film properties are strongly dependent on the processing conditions



Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product:

Safety Data Sheet, SDS Environmental Fact Sheet

Liability statements on:

- Compliance to Food Contact Regulations
- Compliance to Regulations on Medical Uses
- Statement on Heavy Metals

Disclaimer

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