



# Polypropylene Bormod™ BJ368MO

Polypropylene Heteroplastic Copolymer for Injection moulding

## Description

**Bormod BJ368MO** is a polypropylene copolymer characterized by good flow, and optimum combination of high stiffness and high impact strength.

The material is nucleated with Borstar Nucleation Technology (BNT). Flow properties, nucleation and good stiffness give potential for cycle time reduction. The material have good antistatic performance and good mould release properties.

## Applications

Thin wall containers

## Special features

Very good stiffness and impact balance  
Good flow behaviour

Reduced cycle time and increased output

## Physical Properties

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Density	903 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	70 g/10min	ISO 1133
Tensile Modulus (1 mm/min)	1.450 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	4 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	25 MPa	ISO 527-2
Heat Deflection Temperature	102 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	5,5 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	4,0 kJ/m <sup>2</sup>	ISO 179/1eA
Hardness, Rockwell (R-scale)	86	ISO 2039-2

## Processing Techniques

This product is easy to process with standard injection moulding machines.

Following moulding parameters should be used as guidelines:

Melt temperature	210 - 260 °C
Holding pressure	200 - 500 bar
Mould temperature	10 - 30 °C
Injection speed	High

Bormod is a trademark of Borealis A/S, Denmark.

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## Storage

**Bormod BJ368MO** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as a dangerous preparation.

Please see our Safety Data Sheet for details on various aspects of safety, recovery and disposal of the products.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

## Related Documents

The following related documents are available, and represent various aspects on of the products. If the data sheets not could be found on the web, Borealis contact person could supply with information.

Safety Data Sheet

General statement on compliance to food contact regulations

Statement on chemicals, regulations and standards



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**Disclaimer**

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

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